

Work Order ID 63351

Page 1

Wednesday, October 27, 2010 4:03:33 PM

Item ID: D412-776-011

Accept



Setup Start



Revision ID:

Item Name: Replacement Glareshield

Stop



Start Date: 10/27/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/11/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10/28

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-776	Rev B

100



DOCUMENT CONTROL

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-776-011

CHG001

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

10/10/10

20

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-776-011
□ Location: 116 □ PPP Rev: B

140



QC21- Final Inspection - Work Order Release

0.00

10/12/10

QC

Memo

0.00

Quality Control

MF

10-12-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Wednesday, October 27, 2010 4:03:38 PM

Page 1

Work Order ID: 63351



Parent Item: D412-776-011



Parent Item Name: Replacement Glareshield

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08.05-12 new issue DD verified by: LL
IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-3A 		Purchased		No		120	Each	191.0000	6	12			

Location	Loc Qty	Loc Code
ST350	191	
113121	2	
114615	1	
115016	88	
115621	100	

AN3-5A 		Purchased	No		120	Each	1,385.000	10	20				
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Location	Loc Qty	Loc Code
ST350	1385	
105057	385	
115016	500	
115371	500	

AN960JD10L 	NAS1149D0332J	Purchased	No		120	Each	0.0000	12	24				
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Location	Loc Qty	Loc Code
ST347	1048	
5519	1048	

AN960JD6L 		Purchased	No		120	Each	1,048.000	11	22				
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Location	Loc Qty	Loc Code
ST347	1048	
5519	1048	

m5019

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Page 2

Wednesday, October 27, 2010 4:03:38 PM

Work Order ID: 63351



Parent Item: D412-776-011



Parent Item Name: Replacement Glareshield

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 2.00

Required Qty: 2.00

AN970-3

Purchased

No

120

Each

100.0000

4

8



Washers

EW

D3690-041



Glareshield Assembly

D3699-041



Support Assembly

Manufactured

No

Location

ST349

Loc Qty

100

Loc Code

1110108

115158

120

Each

0.0000

1

2



63352

EW 10/12/10

D3699-042



Support Assembly

Manufactured

No

Location

ST255

Loc Qty

7

Loc Code

47438

47438

120

Each

11.0000



47438

EW

MS20426AD3-3



Rivet

Purchased

No

Location

ST255

Loc Qty

11

Loc Code

47439

47439

120

Each

4,099.000

12

24



47439

EW 10/11/10

Location

ST316

Loc Qty

4099

Loc Code

19099

19099

4087



7681

12

19099

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Page 3

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Work Order ID: 63351



Parent Item: D412-776-011



Parent Item Name: Replacement Glareshield

Start Date: 10/27/2010

Required Date: 11/11/2010

Start Qty: 2.00

Required Qty: 2.00

X MS21042L06



Sz Nut

Purchased	No	120	Each	26.0000	11	22
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	26	16 N0N-78
114494	2	
115108	24	0113 UN

MS21075L08



Sz ANCHOR NUT

Purchased	No	120	Each	98.0000	6	12
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST303	98	
111578	98	

MS35206-228



Sz Screw

Purchased	No	120	Each	47.0000	11	22
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST294	47	
111578	47	

111578

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

REFERENCE ONLY**5. PARTS LIST**

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
16	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

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Revision: B
Date: 08.06.24